



SCOPE OF ACCREDITATION

Coatings

Praxair Surface Technologies K. K.
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Japan

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7109 Rev F - Nadcap Audit Criteria for Coatings (to be used on audits on/after 3 December 2017)

AC7109/1 Rev E - Nadcap Audit Criteria for Thermal Spray (to be used on audits on/after 3 June 2018)

Detonation Gun (D-GUN)
High Velocity Oxy Fuel (HVOF)/ High Velocity Air Fuel (HVOF)
Oxy/Fuel Thermal Spray
Plasma Thermal Spray
Stripping
Thickness – Mechanical

AC7109/4 Rev D - Nadcap Audit Criteria for Stripping of Coated Material (to be used on audits on/after 7 August 2016)

Electrolytic

AC7109/5 Rev G - Nadcap Audit Criteria for Coating Evaluations (Laboratory) (Req'd for all Coatings audits - except suppliers using Nadcap approved AC7109/5 labs)(to be used on audits on/after 3 December, 2017)

Bond Strength – Tensile
Hardness – Rockwell
Hardness – Scratch
Metallography/Microstructure
Microindentation Hardness – Vickers

Thickness – Metallographic

AC7109/7 Rev D - Nadcap Audit Criteria for Heat Treating For Suppliers of Coatings (to be used on audits before 22 December 2019)

Aging