

## SCOPE OF ACCREDITATION

### Coatings

#### **Praxair India Private Limited**

SF No.206/1, Nagayan Thottam , Kannampalayam Village, Suler (T.K)  
Coimbatore, TN 641402  
India

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7109 Rev F - Nadcap Audit Criteria for Coatings (to be used on audits on/after 3 December 2017)**

#### **AC7109/1 Rev E - Nadcap Audit Criteria for Thermal Spray (to be used on audits before 3 May 2020)**

High Velocity Oxy Fuel (HVOF)/ High Velocity Air Fuel (HVOF)  
Plasma Thermal Spray  
Residual Stress  
Thickness – Mechanical

#### **AC7109/5 Rev G - Nadcap Audit Criteria for Coating Evaluations (Laboratory) (Req'd for all Coatings audits - except suppliers using Nadcap approved AC7109/5 labs)(to be used on audits on/after 3 December, 2017)**

Bond Strength – Bend  
Bond Strength – Tensile  
Hardness – Rockwell  
Metallography/Microstructure  
Microindentation Hardness – Vickers  
Residual Stress  
Thickness – Metallographic

#### **AC7109/8 - Nadcap Audit Criteria for Grinding of Coatings as a Special Process (to be used on audits before 1 March 2020)**