



SCOPE OF ACCREDITATION

Coatings

Praxair Surface Technologies

Drakes Way
Swindon, SN3 3HX
United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7109 Rev E - Nadcap Audit Criteria for Coatings (to be used on audits on/after 15 May 2016)

AC7109/1 Rev D - Nadcap Audit Criteria for Thermal Spray (to be used on/after 3 January 2016)

Detonation Gun (D-GUN)
High Velocity Oxy Fuel (HVOF)/ High Velocity Air Fuel (HVOF)
Oxy/Fuel Thermal Spray
Plasma Thermal Spray
Stripping
Thickness – Mechanical

AC7109/4 Rev D - Nadcap Audit Criteria for Stripping (to be used on audits on/after 7 August 2016)

Electrolytic

AC7109/5 Rev F - Nadcap Audit Criteria for Coating Evaluations (Laboratory) (Req'd for all Coatings audits - except suppliers using Nadcap approved AC7109/5 labs)

Bond Strength – Bend
Bond Strength – Tensile
Hardness – Rockwell
Metallography/Microstructure
Microindentation Hardness – Vickers
Residual Stress
Thickness – Metallographic

AC7109/7 Rev D - Nadcap Audit Criteria for Heat Treating For Suppliers of Coatings

Diffusion Coatings AC7109/3

Heat Tint at High Temperature [above 1100F]