SAFETY DATA SHEET

FE-108 products

Section 1. Identification

GHS product identifier : FE-108 products
Product type : Powder.

Relevant identified uses of the substance or mixture and uses advised against
Not applicable.

Supplier's details : Praxair Surface Technologies, Inc.
1555 Main Street
Indianapolis, IN 46224
USA
317-240-2650

Emergency telephone number (with hours of operation) : 317-240-2484 7:00am - 3:30pm ET Mon-Fri
Chemtrec: 1-800-424-9300

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements
Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements
Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.

Hazards not otherwise classified : Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

Section 3. Composition/information on ingredients

Substance/mixture : Substance

CAS number/other identifiers
CAS number : Not available.
Product code : FE-108 products

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>FE-108 products iron</td>
<td>100</td>
<td>-</td>
</tr>
<tr>
<td>chromium</td>
<td>&gt;75</td>
<td>7439-89-6</td>
</tr>
<tr>
<td></td>
<td>5 - 20</td>
<td>7440-47-3</td>
</tr>
</tbody>
</table>

5/6/2014.
FE-108 products 1/10
Section 3. Composition/information on ingredients

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Ingestion: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

Inhalation: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

Skin contact: No known significant effects or critical hazards.

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following: irritation redness

Inhalation: Adverse symptoms may include the following: respiratory tract irritation coughing

Skin contact: No specific data.

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media: None known.
Section 5. Fire-fighting measures

Specific hazards arising from the chemical: No specific fire or explosion hazard.

Hazardous thermal decomposition products: Decomposition products may include the following materials: metal oxide/oxides

Special protective actions for fire-fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing dust. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill: Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8). Avoid breathing dust.

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Storage: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>chromium</td>
<td>ACGIH TLV (United States, 6/2013). TWA: 0.5 mg/m³, (measured as Cr) 8 hours. OSHA PEL 1989 (United States, 3/1989). TWA: 1 mg/m³ 8 hours. NIOSH REL (United States, 10/2013). TWA: 0.5 mg/m³ 8 hours. OSHA PEL (United States, 2/2013). TWA: 1 mg/m³, (as Cr) 8 hours.</td>
</tr>
</tbody>
</table>

Appropriate engineering controls: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection: Safety eyewear complying with an approved standard should be used to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use dust goggles.

Skin protection

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products.

Body protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state: Solid. [Powder.]
Color: Gray.
Odor: Odorless
Odor threshold: Not available.
pH: Not available.
Melting point: 1900°C (3452°F)
Boiling point: Not available.
Section 9. Physical and chemical properties

Flash point : Not available.
Evaporation rate : Not available.
Flammability (solid, gas) : Not available.
Lower and upper explosive (flammable) limits : Not available.
Vapor pressure : Not available.
Vapor density : Not available.
Relative density : Not available.
Solubility : Insoluble in the following materials: cold water and hot water.
Partition coefficient: n-octanol/water : Not available.
Auto-ignition temperature : Not available.
Decomposition temperature : Not available.
Viscosity : Not available.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.
Chemical stability : The product is stable.
Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid : No specific data.
Incompatible materials : No specific data.
Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity
Not available.

Irritation/Corrosion
Not available.

Sensitization
Not available.

Mutagenicity
Not available.

Carcinogenicity
Not available.

Classification

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>OSHA</th>
<th>IARC</th>
<th>NTP</th>
</tr>
</thead>
<tbody>
<tr>
<td>chromium</td>
<td>-</td>
<td>3</td>
<td>-</td>
</tr>
</tbody>
</table>

Reproductive toxicity
Not available.
Section 11. Toxicological information

**Teratogenicity**
Not available.

**Specific target organ toxicity (single exposure)**
Not available.

**Specific target organ toxicity (repeated exposure)**
Not available.

**Aspiration hazard**
Not available.

**Information on the likely routes of exposure**

<table>
<thead>
<tr>
<th>Route</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

**Symptoms related to the physical, chemical and toxicological characteristics**

<table>
<thead>
<tr>
<th>Route</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye contact</td>
<td>Adverse symptoms may include the following: irritation, redness</td>
</tr>
<tr>
<td>Inhalation</td>
<td>Adverse symptoms may include the following: respiratory tract irritation, coughing</td>
</tr>
<tr>
<td>Skin contact</td>
<td>No specific data.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No specific data.</td>
</tr>
</tbody>
</table>

**Delayed and immediate effects and also chronic effects from short and long term exposure**

<table>
<thead>
<tr>
<th>Exposure Type</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short term</td>
<td>Potential immediate effects: Not available.</td>
</tr>
<tr>
<td></td>
<td>Potential delayed effects: Not available.</td>
</tr>
<tr>
<td>Long term</td>
<td>Potential immediate effects: Not available.</td>
</tr>
<tr>
<td></td>
<td>Potential delayed effects: Not available.</td>
</tr>
</tbody>
</table>

**Potential chronic health effects**
Not available.

- **General**: Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.
- **Carcinogenicity**: No known significant effects or critical hazards.
- **Mutagenicity**: No known significant effects or critical hazards.
- **Teratogenicity**: No known significant effects or critical hazards.
- **Developmental effects**: No known significant effects or critical hazards.
- **Fertility effects**: No known significant effects or critical hazards.

**Numerical measures of toxicity**
**Acute toxicity estimates**
Not available.
Section 11. Toxicological information

Section 12. Ecological information

Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>iron</td>
<td>Acute EC50 3700 µg/l Fresh water</td>
<td>Aquatic plants - Lemna minor</td>
<td>4 days</td>
</tr>
<tr>
<td>iron</td>
<td>Acute LC50 33000 to 100000 µg/l Marine water</td>
<td>Crustaceans - Crangon crangon</td>
<td>48 hours</td>
</tr>
<tr>
<td>iron</td>
<td>Acute LC50 6.48 µg/l Marine water</td>
<td>Fish - Periophthalmus waltoni - Adult</td>
<td>96 hours</td>
</tr>
<tr>
<td>chromium</td>
<td>Chronic NOEC 100 mg/l Marine water</td>
<td>Algae - Glenodinium halli</td>
<td>72 hours</td>
</tr>
<tr>
<td>chromium</td>
<td>Acute EC50 0.2 ppm Marine water</td>
<td>Algae - Bacillariophyta</td>
<td>72 hours</td>
</tr>
<tr>
<td>chromium</td>
<td>Acute EC50 5 ppm Marine water</td>
<td>Algae - Macroystis pyrfera - Young</td>
<td>4 days</td>
</tr>
<tr>
<td>chromium</td>
<td>Acute EC50 35000 µg/l Fresh water</td>
<td>Aquatic plants - Lemna minor</td>
<td>4 days</td>
</tr>
<tr>
<td>chromium</td>
<td>Acute LC50 45 µg/l Fresh water</td>
<td>Crustaceans - Ceriodaphnia reticulata</td>
<td>48 hours</td>
</tr>
<tr>
<td>chromium</td>
<td>Acute LC50 22 µg/l Fresh water</td>
<td>Daphnia - Daphnia magna</td>
<td>48 hours</td>
</tr>
<tr>
<td>chromium</td>
<td>Acute LC50 13.9 ppm Fresh water</td>
<td>Fish - Anguilla rostrata</td>
<td>96 hours</td>
</tr>
<tr>
<td>chromium</td>
<td>Chronic NOEC 50 mg/l Marine water</td>
<td>Algae - Glenodinium halli</td>
<td>72 hours</td>
</tr>
<tr>
<td>chromium</td>
<td>Chronic NOEC 0.19 µg/l Fresh water</td>
<td>Fish - Cyprinus carpio</td>
<td>4 weeks</td>
</tr>
</tbody>
</table>

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Mobility in soil

| Soil/water partition coefficient (K<sub>OC</sub>) | : Not available. |

Other adverse effects
No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods
The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information
### Section 14. Transport information

<table>
<thead>
<tr>
<th>UN number</th>
<th>DOT Classification</th>
<th>TDG Classification</th>
<th>Mexico Classification</th>
<th>ADR/RID</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Additional information</td>
<td>Reportable quantity</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

**Special precautions for user**: Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**: Not available.

### Section 15. Regulatory information

**U.S. Federal regulations**

- **Clean Water Act Section 112 (b) Hazardous Air Pollutants (HAPs)**: Listed
- **Clean Water Act Section 602 Class I Substances**: Not listed
- **Clean Water Act Section 602 Class II Substances**: Not listed
- **DEA List I Chemicals (Precursor Chemicals)**: Not listed

- **TSCA 8(a) CDR Exempt/Partial exemption**: Not determined
- **United States inventory (TSCA 8b)**: All components are listed or exempted.
- **Clean Water Act (CWA) 307**: chromium

5/6/2014.
Section 15. Regulatory information

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304
Composition/information on ingredients
No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312
Classification : Not applicable.
Composition/information on ingredients
No products were found.

SARA 313

<table>
<thead>
<tr>
<th>Product name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form R - Reporting requirements</td>
<td>chromium</td>
<td>7440-47-3</td>
</tr>
<tr>
<td>Supplier notification</td>
<td>chromium</td>
<td>7440-47-3</td>
</tr>
</tbody>
</table>

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations
Massachusetts : The following components are listed: CHROMIUM
New York : The following components are listed: Chromium
New Jersey : The following components are listed: CHROMIUM
Pennsylvania : The following components are listed: CHROMIUM
Canada inventory : All components are listed or exempted.

International regulations
International lists
Australia inventory (AICS): All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Japan inventory: Not determined.
Korea inventory: All components are listed or exempted.
Malaysia Inventory (EHS Register): Not determined.
New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.
Taiwan inventory (CSNN): Not determined.

Chemical Weapons Convention List Schedule I Chemicals : Not listed
Chemical Weapons Convention List Schedule II Chemicals : Not listed
Chemical Weapons Convention List Schedule III Chemicals : Not listed

Section 16. Other information

History
Date of printing : 5/6/2014.
Date of issue/Date of revision : 5/6/2014.
Section 16. Other information

Key to abbreviations

ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
UN = United Nations

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

References

Not available.