SermAlcote™ Diffused Slurry Aluminide Coating
Alternative to Pack and Vapor-Phase Aluminizing Processes

SermAlcote™ slurry aluminizing process produces extremely uniform diffused aluminide coatings. SermAlcote coating offers an alternative to many industrial pack and vapor-phase aluminizing processes used for producing protective coatings.

**Advantages**
- Extremely uniform coating thickness around edges and in fillets
- Improved cooling hole and narrow passage coating capabilities
- Coating structures can mirror pack or diffusion aluminides
- Outstanding oxidation and hot corrosion protection
- Potential for lean manufacturing one piece flow

SermAlcote slurry coatings overcome initial application thickness control issues because the formation of the coating is determined by only processing time and temperature, not applied slurry amount.

In addition, leading and trailing edges are not preferentially aluminized as in pack processes. SermAlcote coating also makes possible a greater degree of process repeatability.

**Applications**
SermAlcote coating offers significant improvements in cost, quality, and turntime over competitive aluminizing processes for gas turbine hot section components. SermAlcote-based processes have been developed to meet common commercial aluminide process specifications for aluminide coatings, platinum-modified aluminide coatings, and overaluminized MCrAlY coatings.

**SermAlcote Diffusion Processes**

<table>
<thead>
<tr>
<th>Coating System</th>
<th>Description</th>
<th>Typical Composition*</th>
<th>Typical Thickness*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminide</td>
<td>Provides oxidation protection for nickel, cobalt, and iron-based alloys.</td>
<td>22-30 wt.% A1</td>
<td>20-80 µm</td>
</tr>
<tr>
<td>Platinum Aluminide</td>
<td>Utilizes a platinum electroplate prior to aluminization for superior oxidation and hot corrosion protection.</td>
<td>40-55 wt.% Pt</td>
<td>35-95 µm</td>
</tr>
<tr>
<td>Overaluminized MCrAlY</td>
<td>Provides aluminum-enriched surface layer to metallic overlay coatings for improved oxidation protection.</td>
<td>22-32 wt.% Al</td>
<td>25-75 µm</td>
</tr>
</tbody>
</table>

* Exact composition and thickness will depend on processing time and temperature.

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Printed in the United States of America
07/2010

Printed on recycled paper
P-10283